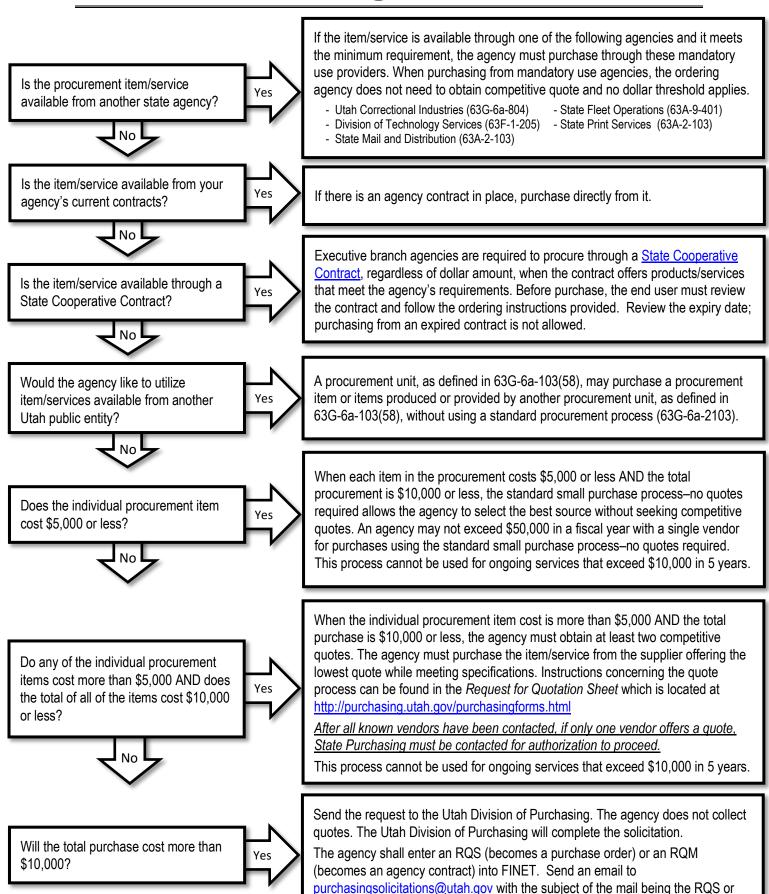
Purchasing Flow Chart



RQM number.